

Technical Data Sheet



ALCOM AWL 15/1 UV WT1471-04LB

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Filler/Additive System	15 % special filler
Special Features	highly reflective,opaque,UV stabilised
Market Segment	Automotive,Lighting
Application Area	lighting,light blocking components
Typical Applications	light guides,reflectors

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 4-8 h max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 220-260 °C mould temperature 50-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2800	MPa	ISO 178
Flexural Strength	75	MPa	ISO 178
Tensile Modulus	2700	MPa	ISO 527
Tensile Stress at Yield	45	MPa	ISO 527
Tensile Elongation at Yield	2.6	%	ISO 527
Tensile Elongation at Break	13	%	ISO 527
Impact Strength (Charpy, 23°C)	50	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	7.5	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	105	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	106	°C	ISO 306
HDT / A (1,8 MPa)	93	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	8.5	cm ³ /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (24h)	0.5 - 0.8	%	ISO 294-4
Physical Properties			
Density	1170	kg/m ³	ISO 1183

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Flammability

Flammability (1.5 mm)	HB	class	UL 94
Flammability (3.0 mm)	HB	class	UL 94

Optical Properties

Tristimulus Value Y10 of Reflection (d=2,0mm)	92	%	DIN 5033
Tristimulus Value Y10 of Transm.,d=0.5mm	0.4	%	ISO 13468